What is claimed is:

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1	1. A modular backplane for an industrial computer comprising:
2	a first modular backplane segment having a first front side and a first back side
3	the first front side including a plurality of slots and the first back side including a first
4	dedicated connector:
5	a second modular backplane segment having a second front side and a second
6	back side, the second front side including a plurality of slots and the second back side
7	including a second dedicated connector; and
8	a bridge module having two connectors, one of which is engaged with the firs
9	dedicated connector and the other is engaged with the second dedicated connector
10	thereby communicatively connecting the first and second modular backplane segments
1	2. A modular backplane for an industrial computer according to claim 1
2	wherein the bridge module further comprises a circuit board and a bridging integrated
3	circuit.
1	3. A modular backplane for an industrial computer according to claim 1
2	wherein the height of the bridge module is less than that of the slot.
1	4. A modular backplane for an industrial computer according to claim 3

wherein the height of the bridge module is less than 16 mm.

1 5. A modular backplane for an industrial computer according to claim 1, 2 wherein the width of the bridge module is less than 12HP. 1 6. A modular backplane for an industrial computer according to claim 1. 2 wherein the length of the bridge module is less than 94 mm. 1 7. A modular backplane for an industrial computer according to claim 1, 2 wherein the first and second dedicated connectors are provided in an area where no slot 3 is formed. 1 8. A modular backplane for an industrial computer according to claim 7, 2 wherein the first dedicated connector is disposed in an area between a right-most pair of 3 slots in the front side of the first backplane segment, and the second dedicated connector 4 is disposed in an area between a left-most pair of slots in the front side of the second 5 backplane segment, and vice versa. 1 9. A modular backplane for an industrial computer according to claim 1, 2 wherein the first back side and the second back side each further include a plurality of 3 slots. 1 10. A modular backplane for an industrial computer according to claim 9, 2 wherein the slots include J3, J4 and J5 connectors. 1 11. A modular backplane for an industrial computer according to claim 9, 2 wherein the slots may provide for the insertion of add-in cards. 1 12. A modular backplane for an industrial computer according to claim 1.

wherein the slots include J1, J2, J3, J4 and J5 connectors.

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1 13. A module backplane for an industrial computer according to claim 1, wherein 2 the slots in the first front side provide for the insertion of a system slot board and a 3 plurality of peripheral boards and all of the slots in the second front side for the insertion 4 of a plurality of peripheral boards, and vice versa. 1 14. A modular backplane for an industrial computer according to claim 1, 2 wherein the first front side and the second front side each include seven slots. l 15. A modular backplane for an industrial computer comprising: 2 a plurality of modular backplane segments, each modular backplane segment 3 including a front side and a back side, in which the front side has a plurality of slots and 4 the back side has a primary dedicated connector and a secondary dedicated connector; 5 and 6 a plurality of bridge modules for connecting the modular backplane segments, 7 each bridge module having a pair of connectors, one of which is engaged with the primary 8 dedicated connector in one of the backplane segments while the other connector is engaged 9 with the secondary dedicated connector in its neighboring segments, and vice versa, such 10 that all the modular backplane segments are communicatively connected with another. 1 16. A modular backplane for an industrial computer according to claim 15, 2 wherein the bridge module further comprises a circuit board and a bridging integrated 3 circuit. 1 17. A modular backplane for an industrial computer according to claim 15, 2 wherein the height of the bridge module is less than that of the slot.

1	18. A modular backplane for an industrial computer according to claim 17.
2	wherein the height of the bridge module is less than 16 mm.
1	19. A modular backplane for an industrial computer according to claim 15.
2	wherein the width of the bridge module is less than 12HP.
1	20. A modular backplane for an industrial computer according to claim 15.
2	wherein the length of the bridge module is less than 94 mm.
1	21. A modular backplane for an industrial computer according to claim 15.
2	wherein the dedicated connectors are provided in an area where no slot is formed.
1	22. A modular backplane for an industrial computer according to claim 21.
2	wherein the primary and secondary dedicated connectors are provided in areas between
3	a left-most slots and a right-most pair of slots, respectively, in the front side of the
4	backplane segment, and vice versa.
1	23. A modular backplane for an industrial computer according to claim 15.
2	wherein the back side further includes a plurality of slots.
1	24. A modular backplane for an industrial computer according to claim 23.
2	wherein the slots include J3, J4 and J5 connectors.
1	25. A modular backplane for an industrial computer according to claim 23.
2	wherein the slots may provide for insertion of add-in cards.
1	26. A modular backplane for an industrial computer according to claim 15.
2	wherein the slots include J1, J2, J3, J4 and J5 connectors.

1	27. A module backplane for an industrial computer according to claim 15,
2	wherein the slots in the front side of one of the backplane segments provide for the
3	insertion of a system slot board and a plurality of peripheral boards and all of the slots
4	in the front side of the remaining backplane segments for the insertion of a plurality of
5	peripheral boards.
1	28. A modular backplane for an industrial computer according to claim 15, wherein the front side includes seven slots.
1	29. A monolithic backplane for an industrial computer comprising:
2	a first modular backplane segment having a first front side and a first back side,
3	the first front side including a plurality of slots and the first back side including a first
4	dedicated connector;
5	a second modular backplane segment having a second front side and a second
6	back side, the second front side including a plurality of slots and the second back side
7	including a second dedicated connector; and
8	a bridge module having two connectors, one of which is engaged with the first
9	dedicated connector and the other is engaged with the second dedicated connector,

thereby communicatively connecting the first and second modular backplane segments

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